

Engine & Cooling

Fuel

Ignition

Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system214 SOHC 8V & CAT1990 to 1993

Type		1.4 K8 SOHC 8V
Capacity (cm ³) / number of cylinders		1397 / 4
Compression ratio / pressure	bar	9.75 / $\bar{}$
Oil pressure	bar	1.0 [$\leq$ 7.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	80 to 84
Radiator cap pressure	bar	0.9 to 1.0

Fuel system214 SOHC 8V & CAT1990 to 1993

Idle speed - manual [auto]	rpm	850±50
Fast idle speed - manual [auto]	rpm	1200
CO @ idle speed [3000 rpm] - see page VI	%	2.0 to 3.0. CAT: 1.0 to 3.0
HC @ idle speed [3000 rpm] - see page VI	ppm	$\leq$ 1200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	$\bar{}$
O ₂ @ idle speed [3000 rpm] - see page VI	%	$\bar{}$
Carburettor / fuel injection		Hobourn-SU
Type / ref		KIF 44 (MAC 10004, 10025) ¹
Main jet / needle		0.100 / BGZ
Injection pressure	bar	$\bar{}$
Pump pressure	bar	$\bar{}$
Octane rating	RON	97[E 95 RON] ²

Ignition system214 SOHC 8V & CAT1990 to 1993

Type		Electronic
Ignition coil		AUU 1326 / ADU 8779
Primary resistance	ohms	0.30 to 0.50
Ballast resistor	ohms	$\bar{}$
Voltage - Tmnl 15(+) to earth	V	$\bar{}$
Distributor		$\bar{}$
Points gap (air gap)	mm	$\bar{}$
Dwell angle	° (%)	$\bar{}$
Condenser capacity	µF	$\bar{}$
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	9±1 BTDC @ 1500
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	$\bar{}$
	° Crankshaft @ rpm	$\bar{}$
	° Crankshaft @ rpm	$\bar{}$
Centrifugal check.	° Crankshaft @ rpm	4 to 8 BTDC @ 2500
	° Crankshaft @ rpm	$\bar{}$
	° Crankshaft @ rpm	$\bar{}$
Vacuum range check	mbar	107 to 267
Maximum vacuum advance	° Crankshaft	12. CAT: 16
Spark plugs		Unipart/Champion
Type		GSP6662 / RC9YCC
Electrode gap	mm	0.85±0.05

Electrical system214 SOHC 8V & CAT1990 to 1993

Battery	V / CC / RC	12 / 360 / 60
Alternator voltage / full load current / engine rpm		$\bar{}$ / 65 / 3000
Starter motor current / voltage - cranking	A / V	$\bar{}$
- locked	A / V	$\bar{}$

Running gear214 SOHC 8V & CAT1990 to 1993

Brakes -		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	2.0. Discs: 3.0

Tyres		
Saloon	Size	155x13: 175/65x14
Estate / Van	Size	$\bar{}$
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	$\bar{}$

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[-10'±15'] U/L
Camber		-20'±10' U/L
Castor		+1°59'±30' U/L
King pin inclination		+12° U/L

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+11'±7.5'] PW U/L
Camber		-50' to +50' U/L

Torque wrench settings214 SOHC 8V & CAT1990 to 1993

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 180°
Cylinder head - stage 3	Nm	+ 180°
- stage 4	Nm	$\bar{}$
Big-end bearings	Nm	20 + 45°
Main bearings	Nm	WSM
Clutch cover	Nm	18
Flywheel [driveplate]	Nm	85 N
Front hubs	Nm	185
Rear hubs	Nm	185
Wheel nuts / bolts	Nm	100
Spark plugs	Nm	25

Capacities214 SOHC 8V & CAT1990 to 1993

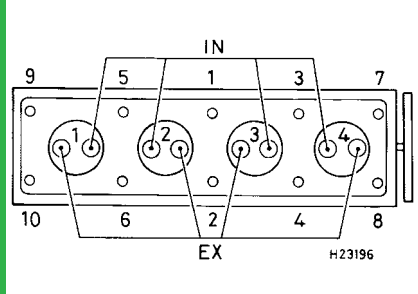
Engine oil & filter	litres	4.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	$\bar{}$
Final drive	litres	WT
Cooling system	litres	5.8
Fuel tank	litres	55

Notes and Illustrations

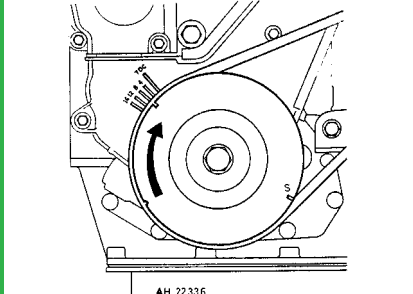
¹CAT: MAC10011 or 10027

²CAT: [U]

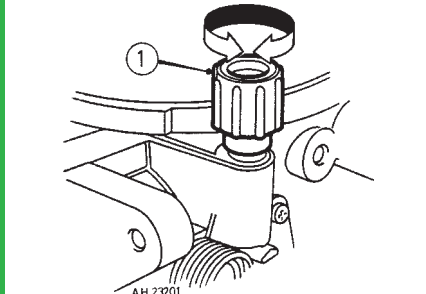
1: Idle speed2: CO / Mixture



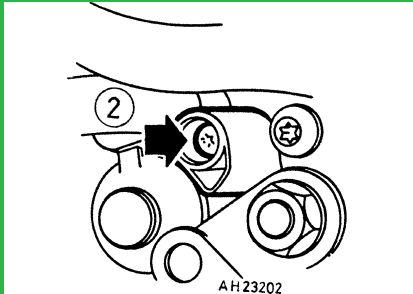
1397 cm³, 8V



1397 cm³, 8V



KIF 44



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