

Engine & Cooling

Fuel

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Automotive Technical
DATA BOOK

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HELP

Engine and cooling systemMontego 1.31984 to 1990

Type		12H. 89 ▶: 12HE17/18
Capacity (cm³) / number of cylinders		1275 / 4
Compression ratio / pressure	bar	9.75 / _
Oil pressure	bar	1.0 [4.1]
Oil temperature	°C	_
Valve clearance - inlet	mm	0.33
Valve clearance - exhaust	mm	0.33
Firing order		1-3-4-2
No 1 cylinder position		TCE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.04

Fuel systemMontego 1.31984 to 1990

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	1150±50
CO @ idle speed [3000 rpm] - see page VI	%	_
HC @ idle speed [3000 rpm] - see page VI	ppm	_
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		SU
Type / ref		HIF 44E / FZX1422
Main jet / needle		0.100 / BCZ
Injection pressure	bar	_
Pump pressure	bar	0.3
Octane rating	RON	97[L]

Ignition systemMontego 1.31984 to 1990

Type		Electronic
Ignition coil		Unipart GCL 138, 143
Primary resistance	ohms	0.71 to 0.81
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	12-1
Distributor		Lucas
Points gap (air gap)	mm	[0.28±0.08]
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	12 BTDC @ 1500
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	2 to 6 @ 1650
	° Crankshaft @ rpm	6 to 10 @ 2900
	° Crankshaft @ rpm	7 to 12 @ 4480
Vacuum range check	mbar	133 to 507
Maximum vacuum advance	° Crankshaft	18
Spark plugs		Unipart/Champion
Type		GSP4362 / N9YC
Electrode gap	mm	1.00

Electrical systemMontego 1.31984 to 1990

Battery	V / CC / RC	12 / 280 / 50
Alternator voltage / full load current / engine rpm		14.0 / _ / 3000
Starter motor current / voltage - cranking	A / V	65 / 12
- locked	A / V	340 to 390 / 7

Running gearMontego 1.31984 to 1990

Brakes -		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	165x13:180/65x365:185/65x14
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	1.8 / 2.0
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[0±8']
Camber		A: -15'±21'.B: +30'±21' ¹
Castor		+37'±30'
King pin inclination		A: +12°30'±30'. B: +12°33' ¹

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[+20' to 40']
Camber		0 to -1°

Torque wrench settingsMontego 1.31984 to 1990

Cylinder head - stage 1	Nm	38
- stage 2	Nm	75
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	85
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	75
Front hubs	Nm	203
Rear hubs	Nm	68
Wheel nuts / bolts	Nm	72
Spark plugs	Nm	25

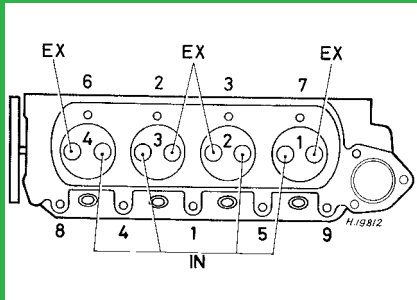
CapacitiesMontego 1.31984 to 1990

Engine oil & filter	litres	2.7
Gearbox - 4-speed [5-speed]	litres	1.5 [2.0]
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	6.6
Fuel tank	litres	50

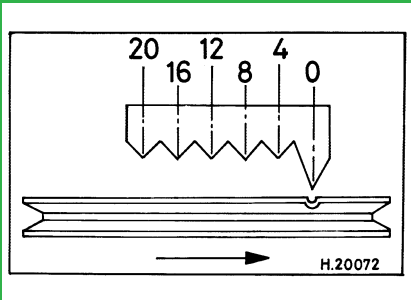
Notes and Illustrations

¹A = early negative offset steering geometry, B = later positive

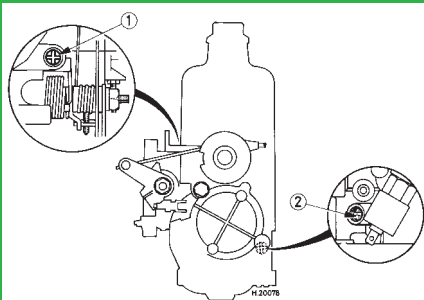
1: Idle speed 2: CO / Mixture



1275 cm³



1275 cm³



SU HIF44E