

Engine & Cooling

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Automotive Technical
DATA BOOK

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Engine and cooling systemMaestro 1.3 & Van (LC)1984 to 1989

Type		12HC52/53/HE19 OHV
Capacity (cm³) / number of cylinders		1275 / 4
Compression ratio / pressure	bar	8.3 / _
Oil pressure	bar	1.0 [4.1]
Oil temperature	°C	_
Valve clearance - inlet	mm	0.35¹
Valve clearance - exhaust	mm	0.35¹
Firing order		1-3-4-2
No 1 cylinder position		TCE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.04

Fuel systemMaestro 1.3 & Van (LC)1984 to 1989

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	1200±50
CO @ idle speed [3000 rpm] - see page VI	%	2.5±1.0
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		SU
Type / ref		HIF 44 / 44E / FZX1468 / 22
Main jet / needle		0.100 / BCZ
Injection pressure	bar	_
Pump pressure	bar	0.3
Octane rating	RON	91[L]

Ignition systemMaestro 1.3 & Van (LC)1984 to 1989

Type		Electronic
Ignition coil		Unipart GCL 143
Primary resistance	ohms	0.71 to 0.81
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	12
Distributor		Lucas
Points gap (air gap)	mm	[0.28±0.08]
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	9 BTDC @ 1500
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	2 to 6 @ 2000
	° Crankshaft @ rpm	6 to 10 @ 3000
	° Crankshaft @ rpm	16 to 20 @ 5500
Vacuum range check	mbar	101 to 372
Maximum vacuum advance	° Crankshaft	20
Spark plugs		Unipart/Champion
Type		GSP4362 / N9YC
Electrode gap	mm	1.0²

Electrical systemMaestro 1.3 & Van (LC)1984 to 1989

Battery	V / CC / RC	12 / 280 / 50, 12 / 360 / 60
Alternator voltage / full load current / engine rpm		14.0 / 55, 65 / 3000
Starter motor current / voltage - cranking	A / V	65 / 12
- locked	A / V	360 / 7.0

Running gearMaestro 1.3 & Van (LC)1984 to 1989

Brakes -		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	1.5
Tyres		
Saloon	Size	145x13: 155x13: 165x13
Estate / Van	Size	165x13: 175/82x14
Pressure - front / rear - Saloon	bar	2.1 / 2.2 145x13³
- Estate / Van	bar	2.0 / 2.3⁴

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	[0±8']
Camber		A: -15'±21'. B: +30'±21'⁵
Castor		+37'±30'. Van: +12'±30'
King pin inclination		A: +12°30'±30'.B:+12°33'±30'⁶

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	[+30' to 1°]
Camber		-0.5°±0.5°

Torque wrench settingsMaestro 1.3 & Van (LC)1984 to 1989

Cylinder head - stage 1	Nm	38
- stage 2	Nm	80
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	85
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	75
Front hubs	Nm	203
Rear hubs	Nm	68. Van: 50
Wheel nuts / bolts	Nm	72. Van: 80
Spark plugs	Nm	25

CapacitiesMaestro 1.3 & Van (LC)1984 to 1989

Engine oil & filter	litres	2.8
Gearbox - 4-speed [5-speed]	litres	1.5 [2.0]
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	6.6
Fuel tank	litres	50. Van: 54

Notes and Illustrations

¹87 ►: 0.33

²87 ►: 0.85

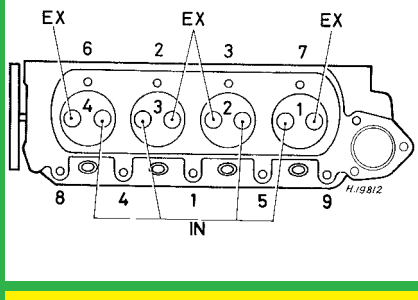
³155,165: 1.8 / 1.9. 87 ►: 155: 1.8 / 2.0. 165: 2.0 / 2.0

⁴87 ►: 500: 1.8 / 2.8. 700: 1.8 / 3.2

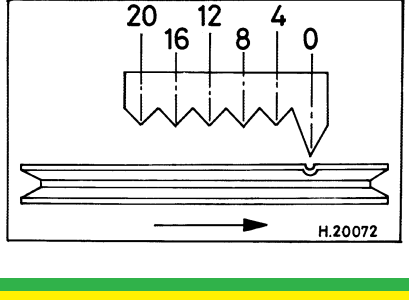
⁵A = early, B = later models. Vans: A: 0±21'. B: 45'±21'

⁶A = early, B = later models. Vans: A: +12°50'±30'. B: +12°16'±30'

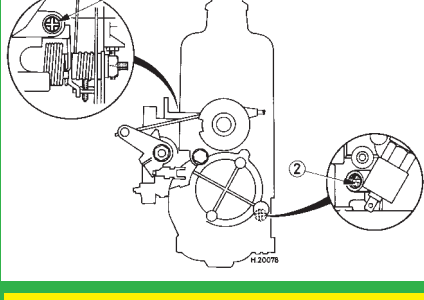
1: Idle speed2: CO / Mixture



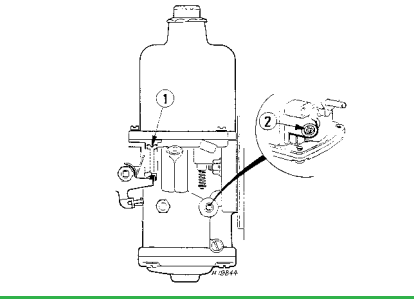
1275 cm³



1275 cm³



SU HIF 44E



SU HIF 44