

Engine & Cooling

Fuel

Ignition

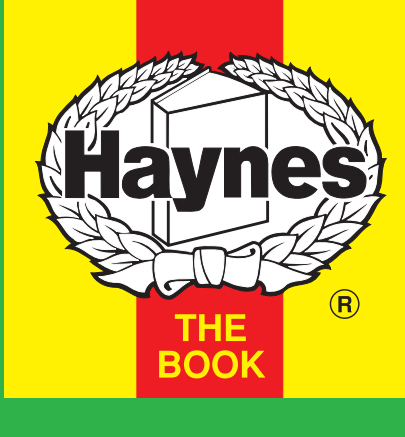
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system

25, 2.0 TXi CAT (B294)

1991 to 1993

Type		J7R-7-26 12V 104kW
Capacity (cm³) / number of cylinders		1995 / 4
Compression ratio / pressure	bar	9.3 / _
Oil pressure	bar	1.3 [3.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.15 to 0.20
Valve clearance - exhaust	mm	0.20 to 0.25
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	0.8 to 1.2

Fuel system

25, 2.0 TXi CAT (B294)

1991 to 1993

Idle speed - manual [auto]	rpm	900±50 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Renix
Type / ref		Bendix R electronic MPI
Main jet / needle		_
Injection pressure	bar	2.5±0.2
Pump pressure	bar	3.0±0.2
Octane rating	RON	95[U]

Ignition system

25, 2.0 TXi CAT (B294)

1991 to 1993

Type		Computerized
Ignition coil		Renix
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Renix
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Eyquem/Champion
Type		FC62LS3 / C7YCC
Electrode gap	mm	1.20 N/A

Electrical system

25, 2.0 TXi CAT (B294)

1991 to 1993

Battery	V / CC / RC	12 / 255 / 85
Alternator voltage / full load current / engine rpm		13.5 to 14.8 / 75, 105 / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	400 / _

Running gear

25, 2.0 TXi CAT (B294)

1991 to 1993

Brakes -		
Front (min. friction material thickness)	mm	6.0 with backing
Rear (min. friction material thickness)	mm	6.0 with backing

Tyres		
Saloon	Size	195/60x15
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.5 / 2.3
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-3.0±1.0
Camber		0±30'
Castor		+4°±30'
King pin inclination		+12°30'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±1.0
Camber		-1°15'±30'

Torque wrench settings

25, 2.0 TXi CAT (B294)

1991 to 1993

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 80° + 80°
Cylinder head - stage 3	Nm	run for 15 mins
- stage 4	Nm	cool for 3 hours, then + 20°
Big-end bearings	Nm	45 to 50
Main bearings	Nm	88 to 98
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	60
Front hubs	Nm	250
Rear hubs	Nm	160
Wheel nuts / bolts	Nm	90 ¹
Spark plugs	Nm	24 to 30

Capacities

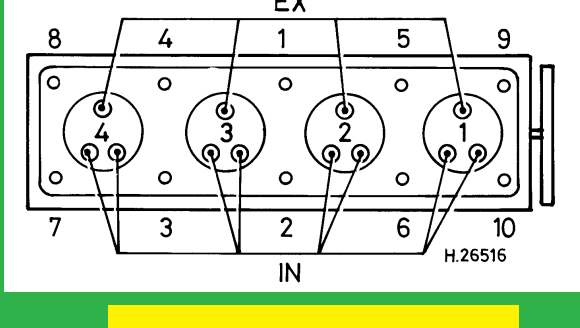
25, 2.0 TXi CAT (B294)

1991 to 1993

Engine oil & filter	litres	5.5
Gearbox - 4-speed [5-speed]	litres	2.2
Automatic transmission - refill	litres	4.0
Final drive	litres	AT: 0.8
Cooling system	litres	7.1
Fuel tank	litres	72

Notes and Illustrations

15 bolt fixing: 100



1995 cm³, 12V