

Engine & CoolingFuelIgnitionElectricalRunning gearTorque settingsCapacitiesNotes & Illustrations



Automotive Technical
DATA BOOK

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MENUHELP

Engine and cooling system

19, 1.7i CAT(B/C/L53B)

1990 to 1992

Type		F3N-7-40 [F3N-7-41]
Capacity (cm³) / number of cylinders		1721 / 4
Compression ratio / pressure	bar	9.5 / _
Oil pressure	bar	2.0 [3.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20
Valve clearance - exhaust	mm	0.40
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	89
Radiator cap pressure	bar	1.2

Fuel system

19, 1.7i CAT(B/C/L53B)

1990 to 1992

Idle speed - manual [auto]	rpm	700±50 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.3 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	≥14.5
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Siemens Bendix
Type / ref		Monopoint SPI
Main jet / needle		_
Injection pressure	bar	1.2±0.05
Pump pressure	bar	3.0
Octane rating	RON	91[U]

Ignition system

19, 1.7i CAT(B/C/L53B)

1990 to 1992

Type		AEI
Ignition coil		Renix
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Renix
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	AEI control
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	AEI control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	AEI control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Champion
Type		RN9YC
Electrode gap	mm	0.75 to 0.85

Electrical system

19, 1.7i CAT(B/C/L53B)

1990 to 1992

Battery	V / CC / RC	12 / 50Ah
Alternator voltage / full load current / engine rpm		13.5 to 15.0 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	350 to 460 / _

Running gear

19, 1.7i CAT(B/C/L53B)

1990 to 1992

Brakes -		
Front (min. friction material thickness)	mm	6.0 with backing
Rear (min. friction material thickness)	mm	2.5¹

Tyres		
Saloon	Size	155x13: 165/70x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.0 / 2.2²
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-1.0±1.0
Camber		-5'±30'
Castor		+1°55'. PAS: +4°
King pin inclination		+12°55'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0 to 3.0
Camber		-50'±30'

Torque wrench settings

19, 1.7i CAT(B/C/L53B)

1990 to 1992

Cylinder head - stage 1	Nm	30
- stage 2	Nm	70, wait 3 min. Slacken
Cylinder head - stage 3	Nm	20
- stage 4	Nm	+ 123±2°
Big-end bearings	Nm	45 to 50
Main bearings	Nm	60 to 65
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	50 to 55 [65]
Front hubs	Nm	250
Rear hubs	Nm	160
Wheel nuts / bolts	Nm	80
Spark plugs	Nm	_

Capacities

19, 1.7i CAT(B/C/L53B)

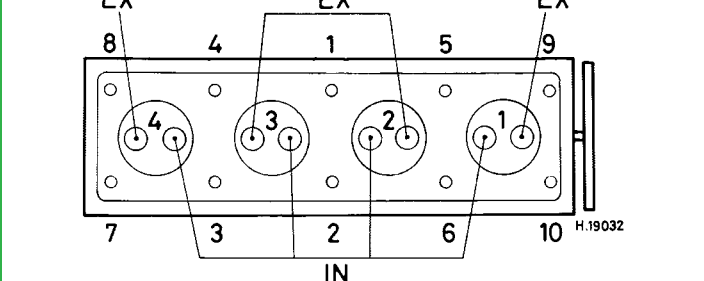
1990 to 1992

Engine oil & filter	litres	5.2
Gearbox - 4-speed [5-speed]	litres	3.4
Automatic transmission - refill	litres	2.0
Final drive	litres	WT
Cooling system	litres	6.0
Fuel tank	litres	55

Notes and Illustrations

¹Discs: 5.0 with backing

²AT: 2.1 / 2.2



1721 cm³