

Engine & CoolingFuelIgnitionElectricalRunning gearTorque settingsCapacitiesNotes & Illustrations



Automotive Technical
DATA BOOK

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Engine and cooling system

405, 1.61988 to 1992

Type		XU52C (B2A) (68KW)
Capacity (cm³) / number of cylinders		1580 / 4
Compression ratio / pressure	bar	8.95 / _
Oil pressure	bar	1.4 [3.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20
Valve clearance - exhaust	mm	0.40
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.0

Fuel system

405, 1.61988 to 1992

Idle speed - manual [auto]	rpm	750±100
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	0.8 to 1.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	≥10.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Solex
Type / ref		34-34 Z1 446/459/460/461
Main jet / needle		112.5, 132.5 or 120, 122.5
Injection pressure	bar	_
Pump pressure	bar	0.32
Octane rating	RON	95[E 95 RON]

Ignition system

405, 1.61988 to 1992

Type		Electronic
Ignition coil		_
Primary resistance	ohms	0.7
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10 BTDC @ 750
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	C005-D020
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	10 to 15 @ 1150
	° Crankshaft @ rpm	21 to 25 @ 2400
	° Crankshaft @ rpm	34 to 38 @ 5600
Vacuum range check	mbar	153 to 400
Maximum vacuum advance	° Crankshaft	24 to 28
Spark plugs		Eyquem/Champion
Type		FC58LS / C7YCX
Electrode gap	mm	0.80

Electrical system

405, 1.61988 to 1992

Battery	V / CC / RC	12 / 200 / 33
Alternator voltage / full load current / engine rpm		13.8 to 14.8 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear

405, 1.61988 to 1992

Brakes -		
Front (min. friction material thickness)	mm	_
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	165/70x14
Estate / Van	Size	165/70x14: 175/70x14
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	2.1 / 2.4¹

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±0.5 PW
Camber		0±30'
Castor		+2°25'±30' [PAS: +3°10'±30']²
King pin inclination		+11°25'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-2.5±0.8 PW³
Camber		-1°20'±30'

Torque wrench settings

405, 1.61988 to 1992

Cylinder head - stage 1	Nm	60
- stage 2	Nm	Slacken
Cylinder head - stage 3	Nm	20
- stage 4	Nm	+ 300°
Big-end bearings	Nm	40⁴
Main bearings	Nm	49
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	49 LkC
Front hubs	Nm	265
Rear hubs	Nm	275
Wheel nuts / bolts	Nm	85
Spark plugs	Nm	27

Capacities

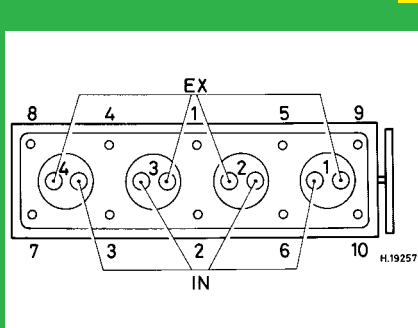
405, 1.61988 to 1992

Engine oil & filter	litres	5.0
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	2.4
Final drive	litres	WT
Cooling system	litres	6.6
Fuel tank	litres	70

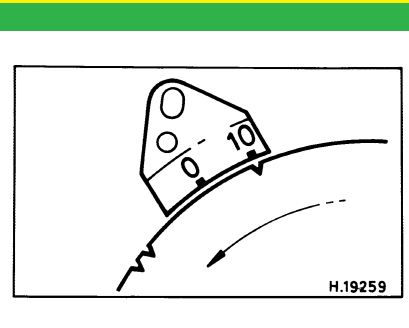
Notes and Illustrations

- ¹175/70x14: 2.1 / 2.3
- ²Estate: +1°40'±30' [PAS: +2°25'±30']
- ³Estate: -1.4±0.8 PW
- ⁴Slacken, then 20 + 70°

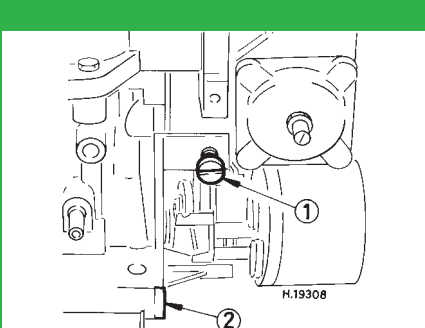
1: Idle speed 2: CO / Mixture



1580 cm³



1580 cm³



Solex Z1