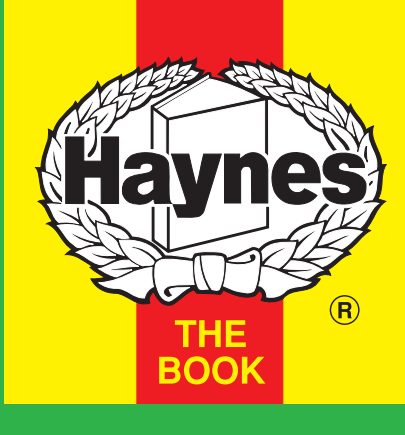


Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical
DATA BOOK

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MENU	HELP
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Engine and cooling systemSerena 1.6i (C23)1993 to 1997

Type		GA16DE DOHC 16V 71kW
Capacity (cm³) / number of cylinders		1597 / 4
Compression ratio / pressure	bar	9.5 / ≥11.3
Oil pressure	bar	[3.4 to 4.4]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.21 to 0.49 H
Valve clearance - exhaust	mm	0.30 to 0.58 H
Firing order		1-3-4-2
No 1 cylinder position		F
Thermostat opening temperature	°C	76.5
Radiator cap pressure	bar	0.78 to 0.98

Fuel systemSerena 1.6i (C23)1993 to 1997

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Nissan
Type / ref		ECCS MPFI
Main jet / needle		—
Injection pressure	bar	2.55
Pump pressure	bar	2.5
Octane rating	RON	95[U]

Ignition systemSerena 1.6i (C23)1993 to 1997

Type		Electronic
Ignition coil		Hanshin SMC-400
Primary resistance	ohms	0.9
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	12.0
Distributor		Hitachi
Points gap (air gap)	mm	[0.30 to 0.45]
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10±2 BTDC @ 750
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		NGK
Type		BKR5E
Electrode gap	mm	0.80 to 0.90

Electrical systemSerena 1.6i (C23)1993 to 1997

Battery	V / CC / RC	12 / 60Ah
Alternator voltage / full load current / engine rpm		14.1 to 14.7 / 63 / 3000
Starter motor current / voltage - cranking	A / V	75 to 78 / 11.5
- locked	A / V	—

Running gearSerena 1.6i (C23)1993 to 1997

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	175x14: 195/70x14
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.5 / 2.5
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	+3.5 to 5.5. 95 ►: 3.1 to 5.1
Camber		-30' to 1°. 95►: -15' to 1°15'
Castor		+2°5' to 3°35' ¹
King pin inclination		+12°45' to 14°15'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	—
Camber		—

Torque wrench settingsSerena 1.6i (C23)1993 to 1997

Cylinder head - stage 1	Nm	29
- stage 2	Nm	59, loosen completely
Cylinder head - stage 3	Nm	29
- stage 4	Nm	+ 50 to 55 ^{o2}
Big-end bearings	Nm	14 to 16 + 35 to 40°
Main bearings	Nm	46 to 52
Clutch cover	Nm	22 to 29
Flywheel [driveplate]	Nm	83 to 93
Front hubs	Nm	206 to 284
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	98 to 118
Spark plugs	Nm	20 to 29

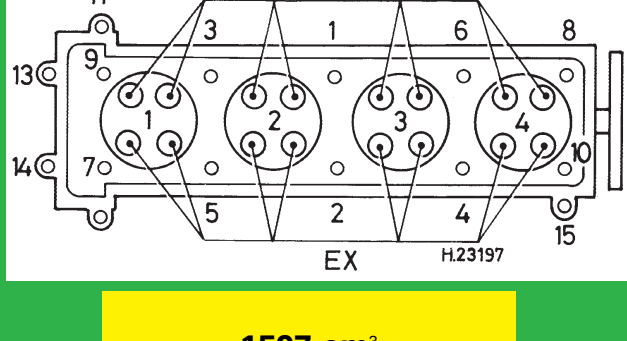
CapacitiesSerena 1.6i (C23)1993 to 1997

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.1
Automatic transmission - refill	litres	—
Final drive	litres	1.5
Cooling system	litres	8.3
Fuel tank	litres	60

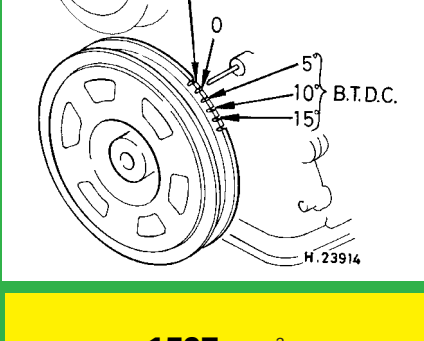
Notes and Illustrations

¹95 ►: 2°35' to 3°35'

²Tighten bolts 11 to 15 to 6.3 to 8.3



1597 cm³



1597 cm³