

Engine & Cooling

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Automotive Technical
DATA BOOK

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Engine and cooling systemXedos 6 1.6i1994 to 1997

Type		B6 DOHC 16V 78kW
Capacity (cm ³) / number of cylinders		1598 / 4
Compression ratio / pressure	bar	9.0 / ≥9.5
Oil pressure	bar	[3.0 to 3.9]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	87 to 89
Radiator cap pressure	bar	0.75 to 1.05

Fuel systemXedos 6 1.6i1994 to 1997

Idle speed - manual [auto]	rpm	700±50 [750±50]
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.3
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		—Mazda
Type / ref		MPI
Main jet / needle		—
Injection pressure	bar	2.9 to 3.5
Pump pressure	bar	6.5
Octane rating	RON	95[U]

Ignition systemXedos 6 1.6i1994 to 1997

Type		Electronic
Ignition coil		—
Primary resistance	ohms	0.71 to 0.85
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		—
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		—
Ignition timing - basic [static	° Crankshaft @ rpm	10±1 BTDC WSM
V = Vacuum NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		NGK/Nippon Denso
Type		BKR5E-11 / K16PR-U11
Electrode gap	mm	1.0 to 1.1

Electrical systemXedos 6 1.6i1994 to 1997

Battery	V / CC / RC	12 / 48Ah
Alternator voltage / full load current / engine rpm		14.1 to 14.7 / 70A
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gearXedos 6 1.6i1994 to 1997

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	185/65x14
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.0 / 2.0
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	3.0±4.0
Camber		-9'±1°
Castor		2°27'±1°
King pin inclination		14°31'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	0.0±4.0
Camber		-43'±1°

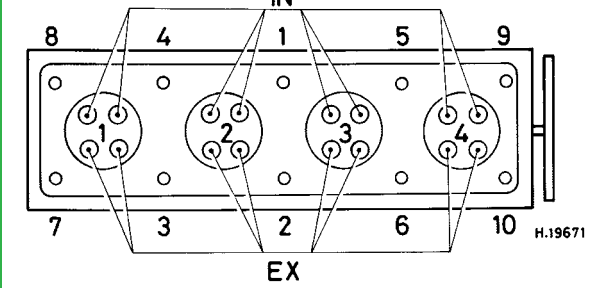
Torque wrench settingsXedos 6 1.6i1994 to 1997

Cylinder head - stage 1	Nm	40
- stage 2	Nm	76 to 81
Cylinder head - stage 3	Nm	—
- stage 4	Nm	—
Big-end bearings	Nm	48 to 50
Main bearings	Nm	54 to 58
Clutch cover	Nm	18 to 26
Flywheel [driveplate]	Nm	97 to 102 LkC
Front hubs	Nm	236 to 318 N
Rear hubs	Nm	177 to 235 N
Wheel nuts / bolts	Nm	89 to 117
Spark plugs	Nm	15 to 22

CapacitiesXedos 6 1.6i1994 to 1997

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.7
Automatic transmission - refill	litres	5.8
Final drive	litres	WT
Cooling system	litres	6.0
Fuel tank	litres	60

Notes and Illustrations



1598 cm³