

Engine & Cooling

Fuel

Ignition

Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling systemLantra 1.5i CAT1993 to 1995

Type		4G15 / G4J SOHC 8V 63kW
Capacity (cm³) / number of cylinders		1468 / 4
Compression ratio / pressure	bar	9.4 / ≥11.8
Oil pressure	bar	1.5
Oil temperature	°C	90
Valve clearance - inlet	mm	0.15 H
Valve clearance - exhaust	mm	0.25 H
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	0.76 to 1.04

Fuel systemLantra 1.5i CAT1993 to 1995

Idle speed - manual [auto]	rpm	800±30
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	100
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Mitsubishi
Type / ref		ECI MPFI
Main jet / needle		—
Injection pressure	bar	—
Pump pressure	bar	3.3
Octane rating	RON	95[U]

Ignition systemLantra 1.5i CAT1993 to 1995

Type		Electronic
Ignition coil		Diamond. Poon Sung. Dae Joon.
Primary resistance	ohms	0.80±0.08
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		Mitsubishi
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	5±2 BTDC @ 700
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	26 to 34 BTDC @ 2000
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		NGK/Champion
Type		BPR6ES-11 / RN9YC4
Electrode gap	mm	1.00 to 1.10

Electrical systemLantra 1.5i CAT1993 to 1995

Battery	V / CC / RC	12 / 60Ah
Alternator voltage / full load current / engine rpm		14.1 to 14.7 / 53, 75 / 3000
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gearLantra 1.5i CAT1993 to 1995

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	155x13: 175/70x13
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.0 / 2.0
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	0±3.0
Camber		0±30'
Castor		+2°21'
King pin inclination		+12°30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	0
Camber		-40' N/A

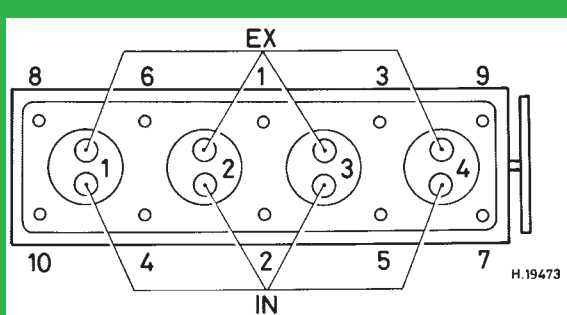
Torque wrench settingsLantra 1.5i CAT1993 to 1995

Cylinder head - stage 1	Nm	35
- stage 2	Nm	70 to 75 C
Cylinder head - stage 3	Nm	80 to 85 H
- stage 4	Nm	—
Big-end bearings	Nm	32 to 35
Main bearings	Nm	50 to 54
Clutch cover	Nm	15 to 22
Flywheel [driveplate]	Nm	130 to 140
Front hubs	Nm	196 to 255
Rear hubs	Nm	150 to 200
Wheel nuts / bolts	Nm	88 to 108
Spark plugs	Nm	20 to 30

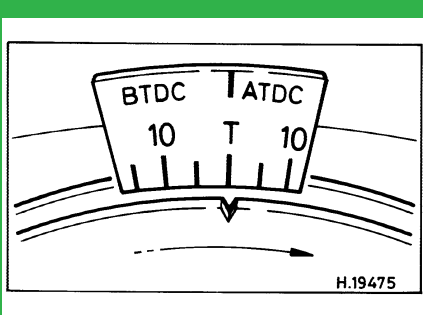
CapacitiesLantra 1.5i CAT1993 to 1995

Engine oil & filter	litres	3.4
Gearbox - 4-speed [5-speed]	litres	1.8
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	5.3
Fuel tank	litres	52

Notes and Illustrations



1468 cm³, 8V



1468 cm³, 8V