

Engine & Cooling

Fuel

Ignition

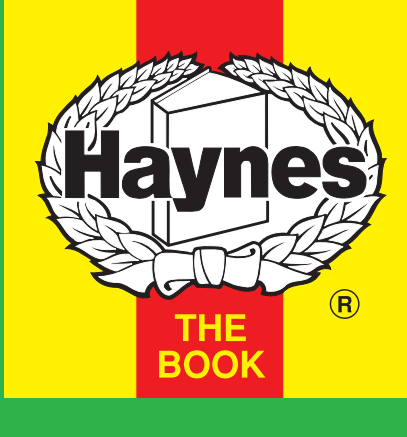
Electrical

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Automotive Technical
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Engine and cooling system

Fiesta 1.3i & Courier CAT

1991 to 1996

Type		J6B HCS CFI 44kW US83
Capacity (cm³) / number of cylinders		1297 / 4
Compression ratio / pressure	bar	8.8 / 13 to 16
Oil pressure	bar	0.6 [1.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20
Valve clearance - exhaust	mm	0.30 to 0.35
Firing order		1-2-4-3
No 1 cylinder position		TCE
Thermostat opening temperature	°C	85 to 89
Radiator cap pressure	bar	1.2 to 1.4

Fuel system

Fiesta 1.3i & Courier CAT

1991 to 1996

Idle speed - manual [auto]	rpm	900±50 N/A
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Ford
Type / ref		EEC IV / CFI
Main jet / needle		—
Injection pressure	bar	1.0
Pump pressure	bar	≥3.0
Octane rating	RON	95[U]

Ignition system

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1991 to 1996

Type		E-DIS 4
Ignition coil		High output DIS
Primary resistance	ohms	0.5±0.05
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		—
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		—
Ignition timing - basic [static	° Crankshaft @ rpm	[10±2 BTDC] N/A
V = Vacuum NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		Motorcraft/Champion
Type		AGPR22CD1 / RS9YC
Electrode gap	mm	1.00

Electrical system

Fiesta 1.3i & Courier CAT

1991 to 1996

Battery	V / CC / RC	12 / 270 / 50, 360 /60, 500/70
Alternator voltage / full load current / engine rpm		13.7 to 14.6 / 50, 70 / 3000
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear

Fiesta 1.3i & Courier CAT

1991 to 1996

Brakes -		
Front (min. friction material thickness)	mm	1.5
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	145x13: 155/70x13: 165/65x13
Estate / Van	Size	145x13: 165/70x13
Pressure - front / rear - Saloon	bar	1.8 / 1.8. 155/70: 2.0 / 1.8
- Estate / Van	bar	1.8 / 1.8. Courier: 2.0 / 1.8

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	-2.0±1.0
Camber		-8'±1°20'. Van: -3'±1°20' ¹
Castor		+53'±1°15'. Van: +51'±1°15' ²
King pin inclination		—

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	+2.3±2.0 ³
Camber		-1°+30'-1° ⁴

Torque wrench settings

Fiesta 1.3i & Courier CAT

1991 to 1996

Cylinder head - stage 1	Nm	30
- stage 2	Nm	+ 90°
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	—
Big-end bearings	Nm	4 + 90°
Main bearings	Nm	88 to 102
Clutch cover	Nm	24 to 35
Flywheel [driveplate]	Nm	64 to 70
Front hubs	Nm	205 to 235
Rear hubs	Nm	250 to 290
Wheel nuts / bolts	Nm	100
Spark plugs	Nm	14 to 20

Capacities

Fiesta 1.3i & Courier CAT

1991 to 1996

Engine oil & filter	litres	3.25
Gearbox - 4-speed [5-speed]	litres	3.1
Automatic transmission - refill	litres	3.5
Final drive	litres	WT
Cooling system	litres	7.1
Fuel tank	litres	42

Notes and Illustrations

¹92 ►: -9'±1°20'. Van: -6'±1°20'

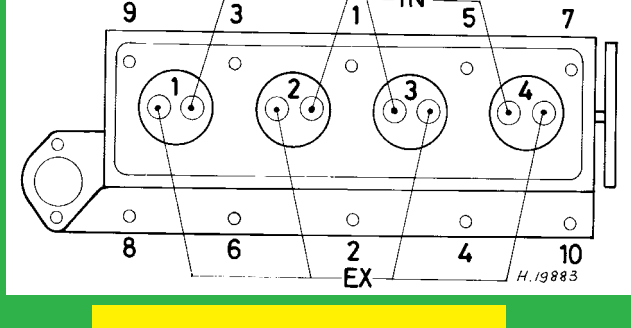
²92 ►: +51'±1°15'. Van: +53'±1°15'

³Courier: +1.35±0.5

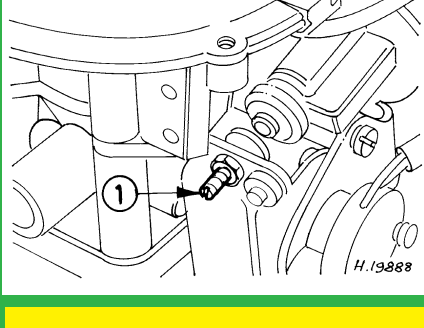
⁴Courier: -24.5'±10'

1: Idle speed

2: CO / Mixture



1297 cm³



EEC IV / CFI