

Engine & CoolingFuelIgnitionElectricalRunning gearTorque settingsCapacitiesNotes & Illustrations



Automotive Technical
DATA BOOK

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Engine and cooling system

Cinquecento 900 CAT1992 to 1994

Type		170 A1.046 OHV 30kW US83
Capacity (cm ³) / number of cylinders		903 / 4
Compression ratio / pressure	bar	9.0±0.15 / _
Oil pressure	bar	[2.9 to 3.9]
Oil temperature	°C	100
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TCE
Thermostat opening temperature	°C	85 to 89
Radiator cap pressure	bar	0.98

Fuel system

Cinquecento 900 CAT1992 to 1994

Idle speed - manual [auto]	rpm	850±50 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.3
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Weber-Marelli
Type / ref		IAW SPI 6F.SO
Main jet / needle		_
Injection pressure	bar	1.1±0.2
Pump pressure	bar	≤2.6
Octane rating	RON	95[U]

Ignition system

Cinquecento 900 CAT1992 to 1994

Type		IAW Static
Ignition coil		2x BAE 800 AK
Primary resistance	ohms	0.495 to 0.605
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Weber-Marelli
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	13±1.5 BTDC @ 850 to 900 N/A
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Champion
Type		RN9YCC
Electrode gap	mm	0.85 to 0.95

Electrical system

Cinquecento 900 CAT1992 to 1994

Battery	V / CC / RC	12 / 200 / 40Ah
Alternator voltage / full load current / engine rpm		14.0 to 14.3 / 55 / 3500
Starter motor current / voltage - cranking	A / V	180 / 9.1
- locked	A / V	324 / 7.1

Running gear

Cinquecento 900 CAT1992 to 1994

Brakes -		
Front (min. friction material thickness)	mm	1.5
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	145/70x13: 155/65x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.0 / 2.0
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	0±1.0
Camber		+30'±30' N/A
Castor		+1°50'±30' N/A
King pin inclination		_

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	0±3.0 N/A
Camber		+20'±30' N/A

Torque wrench settings

Cinquecento 900 CAT1992 to 1994

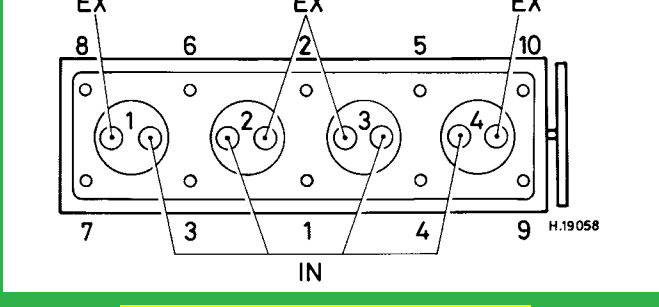
Cylinder head - stage 1	Nm	20
- stage 2	Nm	40
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	41
Main bearings	Nm	69
Clutch cover	Nm	10
Flywheel [driveplate]	Nm	44
Front hubs	Nm	WSM
Rear hubs	Nm	216
Wheel nuts / bolts	Nm	86
Spark plugs	Nm	32

Capacities

Cinquecento 900 CAT1992 to 1994

Engine oil & filter	litres	3.75
Gearbox - 4-speed [5-speed]	litres	2.4
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	4.8
Fuel tank	litres	35

Notes and Illustrations



903 cm³OHV