

FIAT

Tempra 1.8ie

1990 to 1992

Engine & Cooling

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Haynes

THE BOOK

Automotive Technical DATA BOOK

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Engine and cooling system

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Type		159 A4.000 DOHC 8V (80kW)
Capacity (cm ³) / number of cylinders		1756 / 4
Compression ratio / pressure	bar	9.5±0.15 / _
Oil pressure	bar	1.5 [4.6]
Oil temperature	°C	100
Valve clearance - inlet	mm	0.43±0.04
Valve clearance - exhaust	mm	0.48±0.04
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	81 to 85
Radiator cap pressure	bar	0.98

Fuel system

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Idle speed - manual [auto]	rpm	820±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Weber-Marelli
Type / ref		IAW MPI
Main jet / needle		_
Injection pressure	bar	3.0±0.2
Pump pressure	bar	≤4.5
Octane rating	RON	97[E 95 RON]

Ignition system

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Type		AEI
Ignition coil		Marelli BAE 504DK
Primary resistance	ohms	0.405 to 0.495
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Marelli
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	15±2 BTDC @ 820±50
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch/Champion
Type		WR6DC / RN7YC
Electrode gap	mm	0.60 to 0.70

Electrical system

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Battery	V / CC / RC	12 / 225 / 45Ah
Alternator voltage / full load current / engine rpm		14.3 to 14.6 / 65, 90 / 3500
Starter motor current / voltage - cranking	A / V	360 to 380 / 8.15
- locked	A / V	680 to 700 / 4.9

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	1.5
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	175/65x14: 185/60x14
Estate / Van	Size	175/65x14: 185/60x14
Pressure - front / rear - Saloon	bar	2.2 / 2.4
- Estate / Van	bar	2.2 / 2.2

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0 to +1.0
Camber		-20' to +40' N/A
Castor		+2°50' to 3°50' ¹ N/A
King pin inclination		_

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-3.0 to +1.0
Camber		-30' to -1°30' N/A

Torque wrench settings

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Cylinder head - stage 1	Nm	20
- stage 2	Nm	40
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	20 + 50°
Main bearings	Nm	Centre: 20 + 130° ²
Clutch cover	Nm	38
Flywheel [driveplate]	Nm	142
Front hubs	Nm	235
Rear hubs	Nm	284
Wheel nuts / bolts	Nm	86
Spark plugs	Nm	25 to 30

Capacities

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Engine oil & filter	litres	5.2
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	6.9
Fuel tank	litres	65

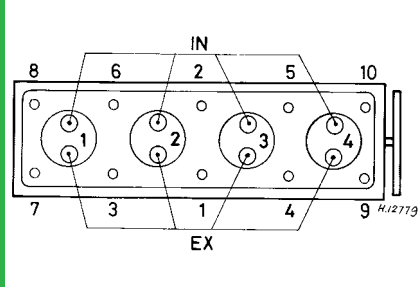
Notes and Illustrations

¹Estate: +2°10' to 3°10'

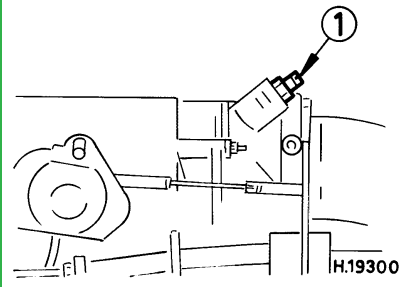
²Side: 20 + 90°

1: Idle speed

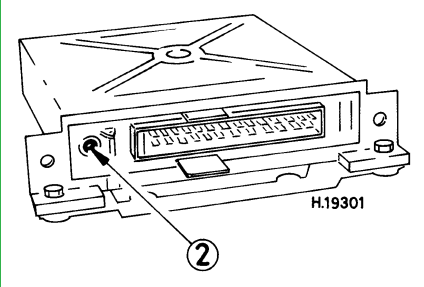
2: CO / Mixture



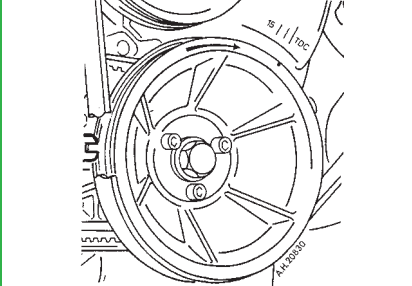
1756 cm³



Weber-Marelli IAW



Weber-Marelli IAW



1756 cm³