

Engine & Cooling

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Automotive Technical
DATA BOOK

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Engine and cooling system

Uno 60 Selecta (1116)

1990 to 1992

Type		146 A4.048 OHC. 43kW
Capacity (cm ³) / number of cylinders		1116 / 4
Compression ratio / pressure	bar	9.02 / _
Oil pressure	bar	[3.4 to 4.9]
Oil temperature	°C	100
Valve clearance - inlet	mm	0.40±0.05
Valve clearance - exhaust	mm	0.50±0.05
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	87±2
Radiator cap pressure	bar	0.98

Fuel system

Uno 60 Selecta (1116)

1990 to 1992

Idle speed - manual [auto]	rpm	[850±50]
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Weber
Type / ref		30-32 DMTR 135/750
Main jet / needle		90, 102
Injection pressure	bar	_
Pump pressure	bar	0.18
Octane rating	RON	97[E 95 RON]

Ignition system

Uno 60 Selecta (1116)

1990 to 1992

Type		Electronic
Ignition coil		Marelli BAE 506 D
Primary resistance	ohms	0.666 to 0.814
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Marelli
Points gap (air gap)	mm	[0.30 to 0.40]
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10 BTDC @ 800 to 900
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	0±2 @ 1300±200
	° Crankshaft @ rpm	10±2 @ 2600±200
	° Crankshaft @ rpm	20±2 @ 5250±200
Vacuum range check	mbar	200 to 467
Maximum vacuum advance	° Crankshaft	15±2
Spark plugs		Bosch/Champion
Type		FR7DC / RC9YC
Electrode gap	mm	0.70 to 0.80

Electrical system

Uno 60 Selecta (1116)

1990 to 1992

Battery	V / CC / RC	12 / 150 / 32Ah
Alternator voltage / full load current / engine rpm		14.0 to 14.6 / 55 / 3500
Starter motor current / voltage - cranking	A / V	190 to 200 / 9.8 to 10.4
- locked	A / V	380 to 440 / 7.6 to 8.5

Running gear

Uno 60 Selecta (1116)

1990 to 1992

Brakes -		
Front (min. friction material thickness)	mm	1.5
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	155/70x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	1.9 / 1.9
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±1.0
Camber		-30'±30' N/A
Castor		+2°10'±15' N/A
King pin inclination		_

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	_
Camber		_

Torque wrench settings

Uno 60 Selecta (1116)

1990 to 1992

Cylinder head - stage 1	Nm	20
- stage 2	Nm	40
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	51
Main bearings	Nm	80
Clutch cover	Nm	_
Flywheel [driveplate]	Nm	83
Front hubs	Nm	294
Rear hubs	Nm	216
Wheel nuts / bolts	Nm	86
Spark plugs	Nm	25 to 30

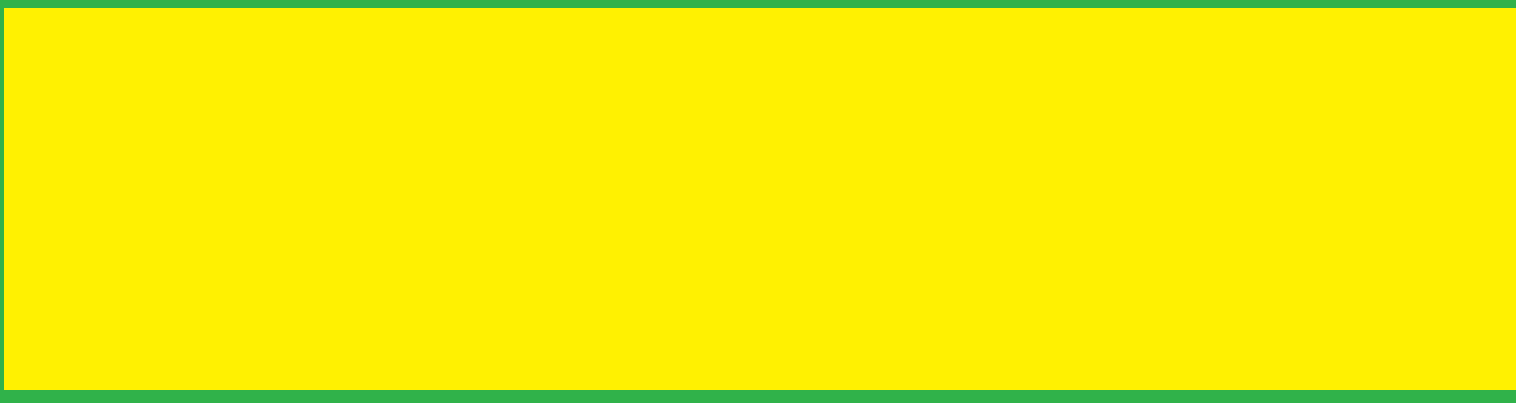
Capacities

Uno 60 Selecta (1116)

1990 to 1992

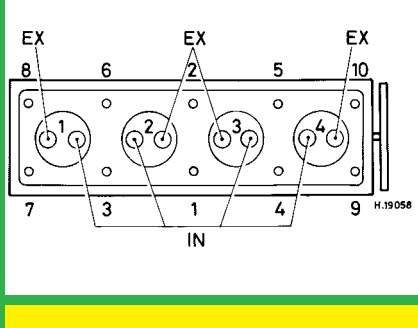
Engine oil & filter	litres	4.1
Gearbox - 4-speed [5-speed]	litres	_
Automatic transmission - refill	litres	3.5
Final drive	litres	WT
Cooling system	litres	6.2
Fuel tank	litres	42

Notes and Illustrations

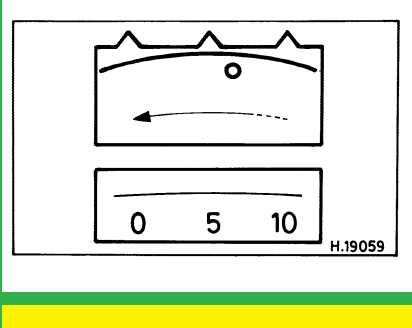


1: Idle speed

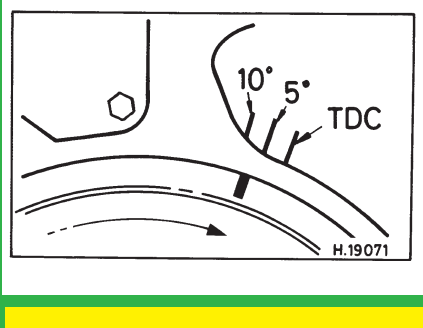
2: CO / Mixture



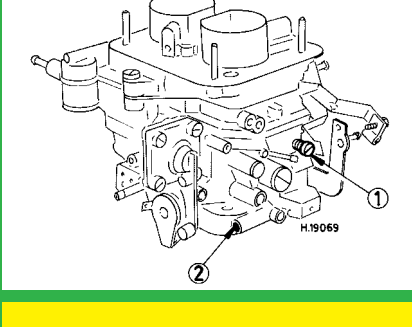
1116 cm³



1116 cm³



1116 cm³, alternative



Weber DMTR