

Engine & Cooling

Fuel

Ignition

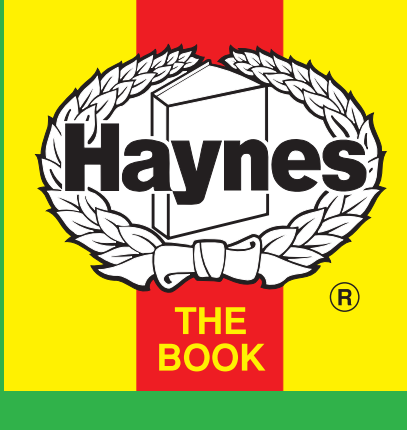
Electrical

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Automotive Technical
DATA BOOK

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Engine and cooling systemNexia 1.51995 to 1997

Type		SOHC 8V 55kW
Capacity (cm ³) / number of cylinders		1498 / 4
Compression ratio / pressure	bar	8.6 / _
Oil pressure	bar	_
Oil temperature	°C	_
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	87
Radiator cap pressure	bar	0.90

Fuel systemNexia 1.51995 to 1997

Idle speed - manual [auto]	rpm	850±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.3
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		_
Type / ref		MPI
Main jet / needle		_
Injection pressure	bar	_
Pump pressure	bar	_
Octane rating	RON	95[U]

Ignition systemNexia 1.51995 to 1997

Type		Electronic
Ignition coil		_
Primary resistance	ohms	_
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	10 BTDC @ 850±50
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		AC
Type		R45XLS
Electrode gap	mm	0.70 to 0.80

Electrical systemNexia 1.51995 to 1997

Battery	V / CC / RC	12 / 55 / 270
Alternator voltage / full load current / engine rpm		_ / 70 / _
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gearNexia 1.51995 to 1997

Brakes -		
Front (min. friction material thickness)	mm	_
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	155x13: 175/70x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	1.9 / 2.3. 175/70: 2.6 / 2.1
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	0±1.0
Camber		-25'±45'
Castor		+1°45'±1°
King pin inclination		_

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-1.0 to +4.0
Camber		-1.0 to 0

Torque wrench settingsNexia 1.51995 to 1997

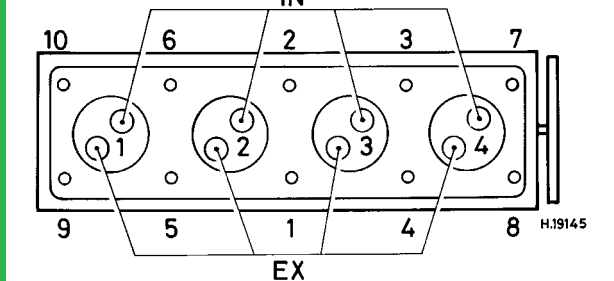
Cylinder head - stage 1	Nm	29 N
- stage 2	Nm	+ 60°
Cylinder head - stage 3	Nm	+60° + 30°
- stage 4	Nm	Warm up, + 30° to 50°
Big-end bearings	Nm	25° to 30° N
Main bearings	Nm	50 + 45° to 60°
Clutch cover	Nm	35
Flywheel [driveplate]	Nm	35 + 30° to 45°
Front hubs	Nm	100, slacken, then 20 + 90°
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	90
Spark plugs	Nm	_

CapacitiesNexia 1.51995 to 1997

Engine oil & filter	litres	3.75
Gearbox - 4-speed [5-speed]	litres	1.8
Automatic transmission - refill	litres	5.5 to 6.0
Final drive	litres	WT
Cooling system	litres	6.2
Fuel tank	litres	50

Notes and Illustrations

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1498 cm³, SOHC 8V