

Engine & Cooling

Fuel

Ignition

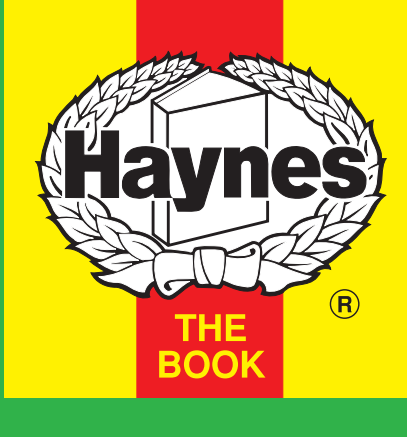
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

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HELP

Engine and cooling systemAX 141989 to 1991

Type		TU3A (K1G) 51kW
Capacity (cm³) / number of cylinders		1360 / 4
Compression ratio / pressure	bar	9.3 / _
Oil pressure	bar	[4.0]
Oil temperature	°C	90
Valve clearance - inlet	mm	0.20±0.05
Valve clearance - exhaust	mm	0.40±0.05
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.0

Fuel systemAX 141989 to 1991

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	_
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	≥10.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Solex
Type / ref		34 PBISA 17 Ref.481
Main jet / needle		132
Injection pressure	bar	_
Pump pressure	bar	0.25
Octane rating	RON	98[E 98 RON]

Ignition systemAX 141989 to 1991

Type		Electronic - Hall effect
Ignition coil		Ducellier. Marelli BTR 02
Primary resistance	ohms	0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch/Ducellier
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	8±2 BTDC @ 750
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	C057-D044
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	0 @ 1000 to 1500
	° Crankshaft @ rpm	8 to 12 @ 3000
	° Crankshaft @ rpm	21 to 25 @ 5600
Vacuum range check	mbar	140 to 390
Maximum vacuum advance	° Crankshaft	13 to 17
Spark plugs		Bosch/Champion
Type		F7DCOR / C9YCX
Electrode gap	mm	0.80

Electrical systemAX 141989 to 1991

Battery	V / CC / RC	12 / 150 / 25
Alternator voltage / full load current / engine rpm		13.5 / 50 / 3650
Starter motor current / voltage - cranking	A / V	105 / 12
- locked	A / V	_

Running gearAX 141989 to 1991

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	155/70x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	1.9 / 1.9
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-2.0±1.5
Camber		-30'+30'
Castor		+2°15'±30'
King pin inclination		+12.58°

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.8 to 5.4
Camber		-1°15'±20'

Torque wrench settingsAX 141989 to 1991

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 240°
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	20 + 45°
Clutch cover	Nm	13
Flywheel [driveplate]	Nm	65 LkC
Front hubs	Nm	250
Rear hubs	Nm	140
Wheel nuts / bolts	Nm	90
Spark plugs	Nm	25

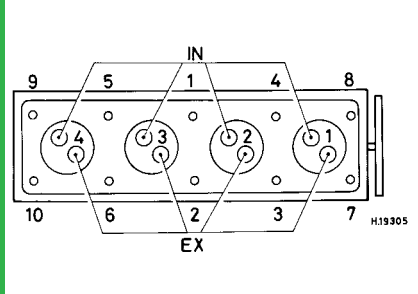
CapacitiesAX 141989 to 1991

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	4.8
Fuel tank	litres	43

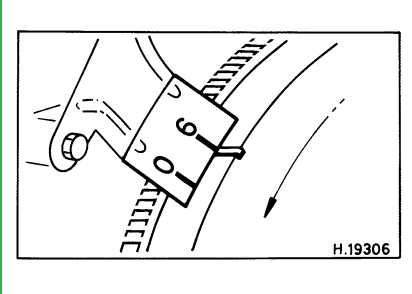
Notes and Illustrations



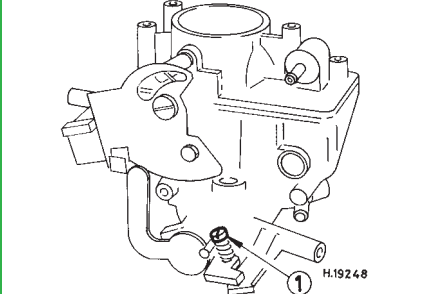
1: Idle speed 2: CO / Mixture



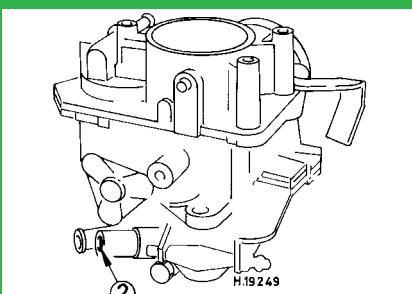
1360 cm³



1360 cm³



Solex PBISA



Solex PBISA