

Engine & Cooling

Fuel

Ignition

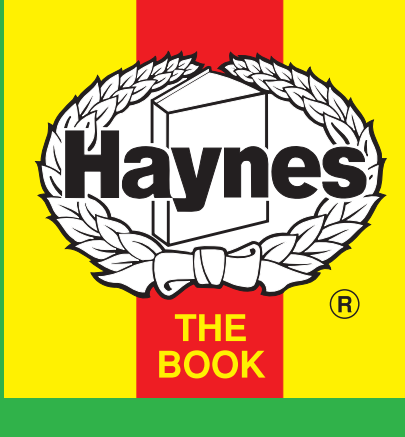
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling systemAX 1.0i CAT1992 to 1997

Type	TU9M/Z (CDZ/CDY) 37kW EEC93	
Capacity (cm ³) / number of cylinders	954 / 4	
Compression ratio / pressure	bar	9.4 / _
Oil pressure	bar	[4.0]
Oil temperature	°C	90
Valve clearance - inlet	mm	0.20±0.05
Valve clearance - exhaust	mm	0.40±0.05
Firing order	1-3-4-2	
No 1 cylinder position	FE	
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.4

Fuel systemAX 1.0i CAT1992 to 1997

Idle speed - manual [auto]	rpm	850±50 N/A
Fast idle speed - manual [auto]	rpm	1300±50 N/A
CO @ idle speed [3000 rpm] - see page VI	%	_
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	≥11.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection	Bosch	
Type / ref	MA3.0 Mono-Motronic	
Main jet / needle	_	
Injection pressure	bar	0.9 to 1.1
Pump pressure	bar	2.5
Octane rating	RON	95[U]

Ignition systemAX 1.0i CAT1992 to 1997

Type	Static	
Ignition coil	2xValeo. Bosch. 4 output	
Primary resistance	ohms	0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor	_	
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation	_	
Ignition timing - basic [static	° Crankshaft @ rpm	6±3 BTDC @ 850±50 N/A
V = Vacuum NV = No Vacuum	_	
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs	Bosch	
Type	FR8LDC	
Electrode gap	mm	0.90

Electrical systemAX 1.0i CAT1992 to 1997

Battery	V / CC / RC	12 / 150 / 25
Alternator voltage / full load current / engine rpm	13.5 / 50 / 3650	
Starter motor current / voltage - cranking	A / V	275/ 12
- locked	A / V	220 / _

Running gearAX 1.0i CAT1992 to 1997

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	145/70x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-0.5 to -3.5
Camber	0±30'	
Castor	+2°15'±1°	
King pin inclination	+12.58°	

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.8 to 5.4
Camber	-1°15'±20'	

Torque wrench settingsAX 1.0i CAT1992 to 1997

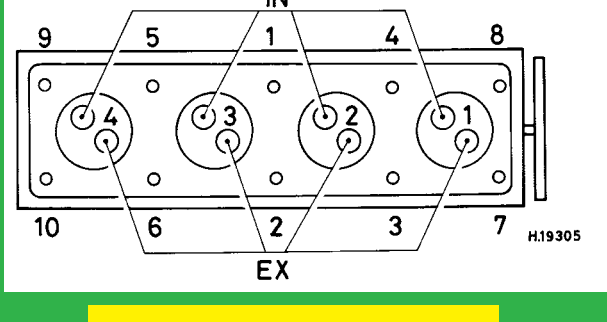
Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 240°
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	20 + 45°
Clutch cover	Nm	13
Flywheel [driveplate]	Nm	65 LkC
Front hubs	Nm	250
Rear hubs	Nm	140
Wheel nuts / bolts	Nm	90
Spark plugs	Nm	25

CapacitiesAX 1.0i CAT1992 to 1997

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	4.8
Fuel tank	litres	43

Notes and Illustrations

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954 cm³