

BMW

730i & CAT (E32)

1987 to 1994

Engine & Cooling

Fuel

Ignition

Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system

730i & CAT (E32)

1987 to 1994

Type		M30/B30M 30 6KA 145kW. CAT:135
Capacity (cm ³) / number of cylinders		2986 / 6
Compression ratio / pressure	bar	9.2 (CAT: 9.0) / ≥10.0
Oil pressure	bar	0.5 [4.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.30
Valve clearance - exhaust	mm	0.30
Firing order		1-5-3-6-2-4
No 1 cylinder position		TCE
Thermostat opening temperature	°C	80
Radiator cap pressure	bar	1.4±0.2

Fuel system

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Idle speed - manual [auto]	rpm	800±50
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	1.0±0.5. CAT: N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤300
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Bosch
Type / ref		M1.1 or M1.3-Motronic
Main jet / needle		—
Injection pressure	bar	2.8 to 3.2
Pump pressure	bar	3.0±0.06
Octane rating	RON	98[E 95 RON] ¹

Ignition system

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Type		DME Motronic
Ignition coil		Bosch 0 221 118 335
Primary resistance	ohms	a: 0.50. b: 0.37
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	≥10.8
Distributor		Bosch
Points gap (air gap)	mm	[0.30 to 0.70]
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control N/A
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		Bosch/Champion
Type		W8LCR / N9YCX
Electrode gap	mm	0.70 to 0.80

Electrical system

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Battery	V / CC / RC	12 / 65 or 75Ah
Alternator voltage / full load current / engine rpm		13.5 to 14.2 / _ / 3000
Starter motor current / voltage - cranking	A / V	200 / 9
- locked	A / V	—

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	2.0

Tyres		
Saloon	Size	205/65x15: 225/60x15
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.2 / 2.1
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+18'±5']
Camber		-13'±30'
Castor		+7°59'±30'
King pin inclination		+12°4'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+18'±7']
Camber		-2°20'±30'

Torque wrench settings

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Cylinder head - stage 1	Nm	60±2, wait 20 min.
- stage 2	Nm	80±2
Cylinder head - stage 3	Nm	Warm engine for 25 min.
- stage 4	Nm	+ 35±5°
Big-end bearings	Nm	52 to 57 N
Main bearings	Nm	58 to 63
Clutch cover	Nm	24. 10.9 hex: 35
Flywheel [driveplate]	Nm	113 to 130 N
Front hubs	Nm	290
Rear hubs	Nm	247.6 ±5%
Wheel nuts / bolts	Nm	100±10
Spark plugs	Nm	30 to 33

Capacities

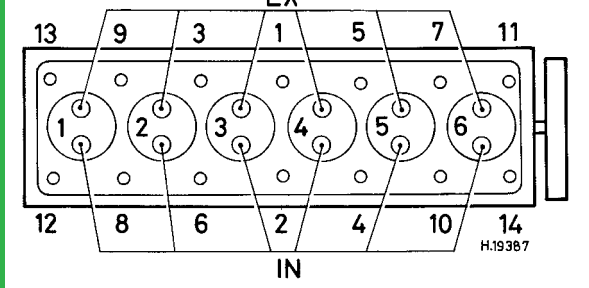
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Engine oil & filter	litres	5.75
Gearbox - 4-speed [5-speed]	litres	1.25
Automatic transmission - refill	litres	3.0
Final drive	litres	M: 1.7. G: 1.9
Cooling system	litres	12.0
Fuel tank	litres	90 or 102

Notes and Illustrations

¹CAT: [U]



2986 cm³, M30