Haynes THE BOOK

Automotive Technical DATA BOOK

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MENU HELP

Engine and cooling system — 80, 2.0 16V CAT — 1992 to 1995

Type		6A (101kW) DOHC 16V[1]
Capacity (cm³) / number of cylinders		1984 / 4
Compression ratio / pressure	bar	10.5. ACE: 10.8 / ≥7.5
Oil pressure	bar	[2.0]
Oil temperature	ºC	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	ºC	87
Radiator cap pressure	bar	1.2 to 1.5

Fuel system — 80, 2.0 16V CAT — 1992 to 1995

Idle speed - manual [auto]	rpm	800 to 1000 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Bosch
Type / ref		KE-Motronic
Main jet / needle		_
Injection pressure	bar	3.7 to 4.8
Pump pressure	bar	6.1 to 6.6
Octane rating	RON	95[U]

Ignition system — 80, 2.0 16V CAT — 1992 to 1995

Type		Motronic
Ignition coil		Bosch N
Primary resistance	ohms	0.5 to 1.5
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch
Points gap (air gap)	mm	_
Dwell angle	º (%)	_
Condenser capacity	µF	_
Rotation		Clockwise
Ignition timing - basic [static	º Crankshaft @ rpm	6±1 BTDC @ 800 to 1000 N/A
V = Vacuum NV = No Vacuum		V
Total ignition advance	º Crankshaft @ rpm	4 to 8 BTDC @ 800 to 1000
	º Crankshaft @ rpm	_
	º Crankshaft @ rpm	_
Centrifugal check.	º Crankshaft @ rpm	Computer control
	º Crankshaft @ rpm	_
	º Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	º Crankshaft	_
Spark plugs		NGK
Type		BKUR7ET
Electrode gap	mm	0.70 to 0.90

Electrical system — 80, 2.0 16V CAT — 1992 to 1995

Battery	V / CC / RC	12 / _
Alternator voltage / full load current / engine rpm		12.5 to 14.5 / _ / 2000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear — 80, 2.0 16V CAT — 1992 to 1995

Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	7.0 with backing
Tyres		
Saloon	Size	195/65x15: 205/60x15
Estate / Van	Size	195/65x15: 205/60x15
Pressure - front / rear - Saloon	bar	2.0 / 2.0
- Estate / Van	bar	2.0 / 2.0
Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [º]	[+10'±10']
Camber		-45'±30'
Castor		+2°10'±30'
King pin inclination		_
Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [º]	[+15'±10']. 4x4: [+10'±10'] PW
Camber		-1°30'±20'. 4x4: -40'±30'

Torque wrench settings — 80, 2.0 16V CAT — 1992 to 1995

Cylinder head - stage 1	Nm	40 N
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	30 + 90°
Main bearings	Nm	65
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	60 + 90° N
Front hubs	Nm	M14: 120 + 90°[2]
Rear hubs	Nm	WSM[3]
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	20

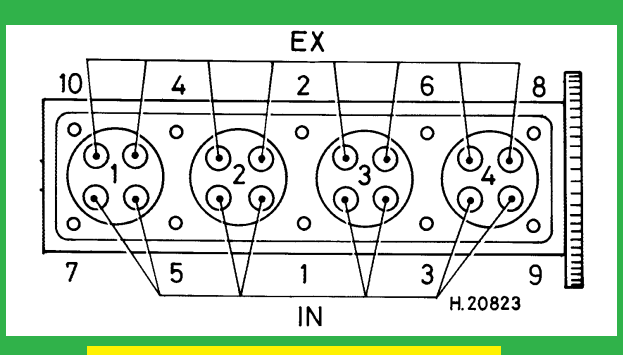
Capacities — 80, 2.0 16V CAT — 1992 to 1995

Engine oil & filter	litres	3.0
Gearbox - 4-speed [5-speed]	litres	2.4. 4x4: 2.9
Automatic transmission - refill	litres	3.0
Final drive	litres	1.0
Cooling system	litres	6.5
Fuel tank	litres	66

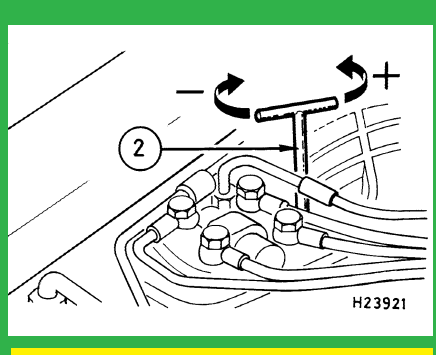
Notes and Illustrations

[1] **8.92 ▶: ACE 103kW**
[2] **M16: 200 + 90°**
[3] **4x4: as front**

1: Idle speed 2: CO / Mixture



1984 cm³, 16V



KE-Motronic, 6A