# 16.Cam Sprocket

### A: REMOVAL

#### NOTE:

Perform the work with the engine installed to body when replacing a single part.

1) Remove the V-belts. <Ref. to ME(H4DOTC)-40, REMOVAL, V-belt.>

2) Remove the crank pulley.

<Ref. to ME(H4DOTC)-42, REMOVAL, Crank Pulley.>

3) Remove the timing belt cover.

<Ref. to ME(H4DOTC)-43, REMOVAL, Timing Belt Cover.>

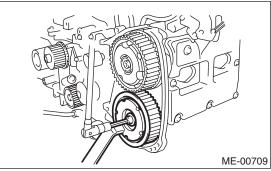
4) Remove the timing belt.

499207400

499977500

<Ref. to ME(H4DOTC)-44, REMOVAL, Timing Belt.>

5) Fasten the cam sprocket and remove from the cam shaft using ST.

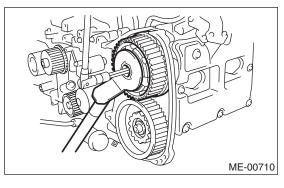


ST

ST

CAM SPROCKET WRENCH

CAM SPROCKET WRENCH



### **B: INSTALLATION**

1) Fasten the cam sprocket and install to the cam shaft using ST.

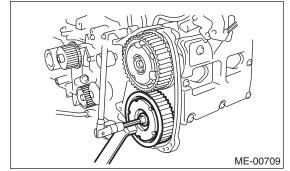
#### NOTE:

Do not confuse left and right side cam sprockets during installation.

ST 499207400 CAM SPROCKET WRENCH

#### Tightening torque:

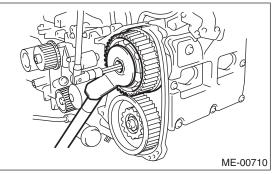
Tighten to 30 N·m (3.0 kgf-m, 21.8 ft-lb), and then tighten further by  $45^{\circ}$ .



ST 499977500 CAM SPROCKET WRENCH

#### Tightening torque:

Tighten to 30 N·m (3.0 kgf-m, 21.8 ft-lb), and then tighten further by  $45^{\circ}$ .



2) Install the timing belt. <Ref. to ME(H4DOTC)-46, INSTALLATION, Timing Belt.>

3) Install the timing belt cover.

<Ref. to ME(H4DOTC)-43, INSTALLATION, Timing Belt Cover.>

4) Install the crank pulley.

<Ref. to ME(H4DOTC)-42, INSTALLATION, Crank Pulley.>

5) Install the V-belts. <Ref. to ME(H4DOTC)-40, INSTALLATION, V-belt.>

### **C: INSPECTION**

1) Check the sprocket teeth for uneven wear or scratches.

2) Make sure there is no free play between sprocket and key.

## ME(H4DOTC)-52